



PROFILE
STEEL DOORS



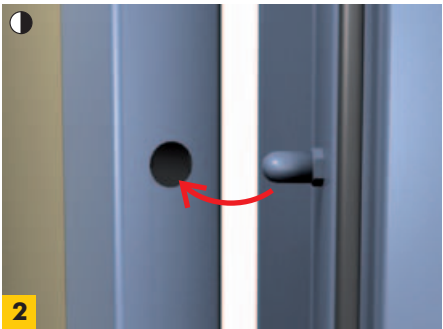
DOOR **EQUIPMENT**



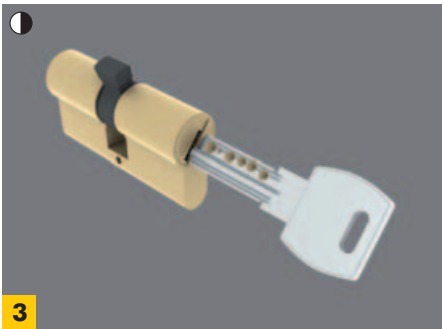
*) - on conditions specified by the Manufacturer



1
self-closing mechanism



2
anti-prise pin



3
MCM attested insert



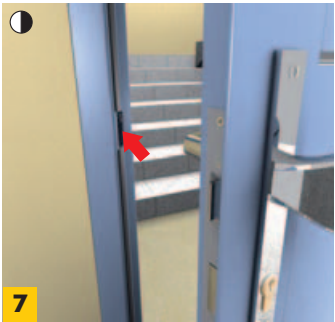
4
additional lock



5
door stop



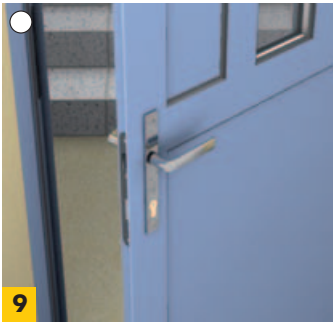
6
additional horizontal crossbar



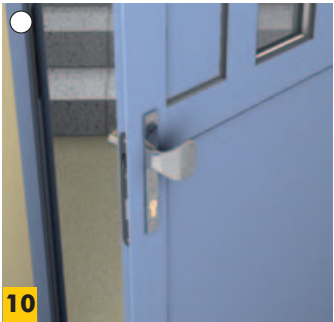
7
electromagnetic lock



8
support foot



9
door handle - door handle



10
doorknob - door handle



11
tubular handle

○ standard equipment

● additional equipment

Profile steel doors work excellently as the closure for staircases in multi-family buildings and in public buildings. They are made of steel profiles and may be installed either as internal or exterior doors. Available options: with glazing; transom window or solid; opening to the outside or inside.



Robust and durable - the doors are resistant to mechanical damage owing to their rigid steel construction and welded joints. The use of welded hinges with ball bearings eliminates door leaf dropping and the need to adjust hinges, which guarantees comfortable door opening and closing. Even the heaviest use will not cause rapid wear or damage to the door.

Variety - profile steel doors are available to order in the following sizes: single-leaf door - max. width: 1500 [mm], max. height: 3000 [mm]; double-leaf door - max. width: 2700 [mm], max. height: 3000 [mm]. The doors are manufactured according to our customers' requirements - in versions containing sheet metal (steel sheet - polystyrene foam - steel sheet) or glass panes (various glass types, e.g.: safety glass, anti-theft glass, or a combination of both). Glazing provides light from outside, and allows observation of the area in front of the building.

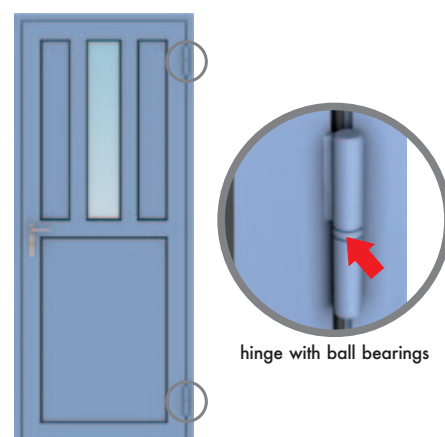
Well sealed - the doors are supplied with **double expanding seals**, which are slid into the leaf and frame profiles.

Security - a wide range of door security devices: MCM attested inserts (includes 5 keys),⁽³⁾ anti-prise pin,⁽²⁾ additional locks⁽⁴⁾ - provide a high degree of protection against burglary and increase occupants' safety.

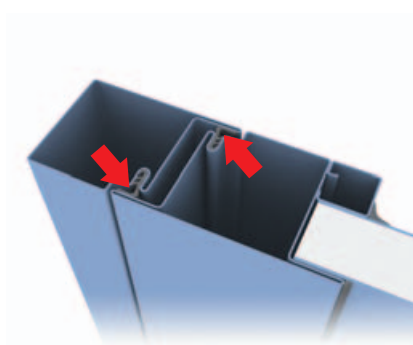
Functional - comfortable operation is ensured by the **self-closing mechanism, provided as standard.**⁽¹⁾ This makes door closing easier and protects against door damage - preventing the door from impacting upon the frame. Installation of an electromagnetic lock in conjunction with an intercom is a convenient option.⁽⁷⁾

Quality Warranty:

QUALITY SYSTEM
ISO 9001:2000



hinge with ball bearings



double expanding seals



THE COMPANY

WIŚNIEWSKI Group is the largest manufacturer of garage and industrial doors and fencing systems in Central Europe. We are a privately-owned company, based entirely on Polish capital. At present, we employ almost 1000 people.

For several years now, our production processes have been based on the Quality Management System, confirmed by ISO 9001:2000 certification. All our products satisfy applicable quality and safety standards. Production is carried out with special care for the natural environment.

Our distribution network includes more than 800 Sales Outlets located all over Poland and abroad. They guarantee quick order completion and professional consultation supported by our company Sales Representatives.

Our products are directed at individual consumers, companies and institutions.

Buying **WIŚNIEWSKI** products, you can be sure that you have invested in a good Polish brand.

TECHNOLOGY

Our motto is **"Quality without compromise"**. The manufacture of world-class products requires us to employ innovative technologies; production automation ensures repeatability and precision; efficient processes guarantee the maintenance of competitive prices; the best materials make up the best product.

The majority of our components and subassemblies are created in our own construction office and supporting departments. This allows us to keep full control of the product.



WIŚNIEWSKI

Offer

Garage doors

sectional, roller and overhead doors, double-leaf gates, automatic systems

Industrial doors

sectional and roller doors, overhung sliding gates, automatic systems

Residential fences

sliding and double-leaf gates, wickets, segments, posts, automatic systems

Industrial fences

sliding and double-leaf gates, wickets, segments, posts, panel grate fences, automatic systems

Aluminium joinery

aluminium doors, automatic doors, aluminium windows, facades, aluminium fire doors

Steel joinery

steel profile doors and walls, steel profile fire doors and walls, steel fire resistance doors and without fire resistance glass

The products shown in the photographs often have special accessories, and do not always correspond to standard versions. This brochure does not constitute an offer as defined by the Civil Code. ATTENTION: Colours shown in this brochure shall be considered as representative only. All rights reserved. Copying and use, as a whole or in part, only with the consent of **WIŚNIEWSKI** Group. The manufacturer reserves the right to make changes.

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N = 49° 40' 10"

E = 20° 41' 12"



SINGLE-LEAF DOORS

EXAMPLES



Colours - the doors are offered as standard in 12 colours, and to order in 210 colours from the RAL palette. The wide range of colours allows a door colour to be chosen to match the façade, window joinery or finishing elements of the building.

Different techniques of manufacture and pigmentation do not exclude differences in colour if compared to the original registers RAL 840-HR (semi matt finish) and RAL 841-GL (gloss finish). Also colours and grades of finish presented in informational and advertising materials of Wiśniowski company (including websites) should be used as visual aid only.

For technical reasons related to printing, actual door colours may differ from those shown above. When making your purchase, please ask your salesperson for advice. All colours according to the RAL palette.



DOUBLE-LEAF DOORS

EXAMPLES



example nr 16



example nr 17



example nr 18



example nr 19



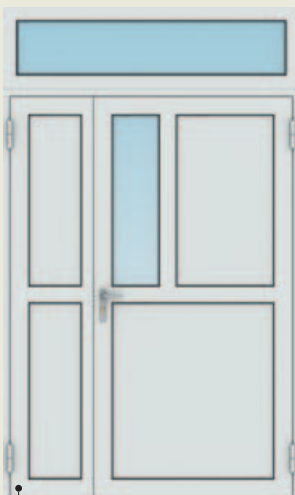
example nr 20



example nr 21



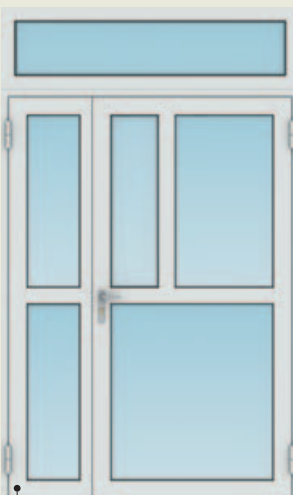
example nr 22



example nr 23



example nr 24

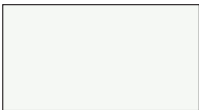


example nr 25



example nr 26

STANDARD COLOURS



White, RAL 9016



Dark brown, RAL 8019



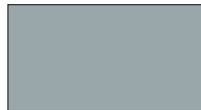
Dark brown, RAL 8017



Brown, RAL 8016



Brown, RAL 8014



Grey, RAL 7040



Grey, RAL 7035



Green, RAL 6029



Green, RAL 6016



Blue, RAL 5010



Blue, RAL 5002



Red, RAL 3000